



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D206-642-351
Job Sheet 198514



Part No: D206-642-351 Job Qty: 1 pcs
Part Name: Replacement Skidtube, Low & High Gear, Run-on Landing Wearplates Fits LH or RH
Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 7/30/19 Job Tracking No:
Due Date: 9/13/19 Created By: Marie Lajeunesse
Type: Stock Description:
Note: DWG D4361-041 REV IPP REV:A NEW ISSUE 12-07-09 JLM
VERIFIED BY:EC
Ship Via:

John
SCRAP

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
110	Skidtubes - 1	1 pcs	9/13/19		0.00	3.26	Skidtubes - 1		DO	
							Skidtubes - 2			
							Skidtubes - 3			
							Skidtubes - 4			
							Skidtubes - 5	TE		
							Skidtubes - 6	BE		
							Skidtubes - 7			
115	QC 5	1 pcs	9/13/19		0.00	0.00	QC 5 - 10			
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
120	Handfinish - 1-1 Chemical-B4B	1 pcs	9/13/19		0.00	0.83	Handfinish - 1 - 1 - B4B			
							Handfinish - 1 - 2 - B4B			
							Handfinish - 1 - 3 - B4B			
							Handfinish - 1 - 4 - B4B			

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Container No: S203566
Part: D206-642-351
Job No: 198514
Serial No/Batch: S203566
Revision:
Inspector:
Exp Date:
Instructions:

Date: 08/07/19

DAS
AUG 23 2018
9-89

AUG 27 2019

				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
125 QC 7	1 pcs	9/13/19	0.00 0.00	QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	
				QC 7 - 59	
				QC 7 - 60	M66
				QC 7 - 9	
				QC 7 - 68	
				QC 7 - 50	
				QC 7 - 67	
				QC 7 - 40	
				QC 7 - 24	
				QC 7 - 43	
				QC 7 - 61	
				QC 7 - 81	

130 Skidtubes - 2 - B4B	1 pcs	9/13/19	0.00 3.26	Skidtubes - 1 - B4B	
				Skidtubes - 2 - B4B	
				Skidtubes - 3 - B4B	
				Skidtubes - 4 - B4B	TF
				Skidtubes - 5 - B4B	
				Skidtubes - 6 - B4B	
				Skidtubes - 7 - B4B	
140 QC 5	1 pcs	9/13/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
150 Skidtubes - 2 - B4B	1 pcs	9/13/19	0.00 3.26	Skidtubes - 1 - B4B	
				Skidtubes - 2 - B4B	
				Skidtubes - 3 - B4B	
				Skidtubes - 4 - B4B	
				Skidtubes - 5 - B4B	
				Skidtubes - 6 - B4B	
				Skidtubes - 7 - B4B	
170 QC 10	1 pcs	9/13/19	0.00 0.00	QC 10 - 10	
				QC 10 - 18	
				QC 10 - 24	
				QC 10 - 43	
				QC 10 - 50	
				QC 10 - 58	
				QC 10 - 9	
180 QC 5	1 pcs	9/13/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	

190 Handfinish - 2-1 Pressure- B4B	1 pcs	9/13/19	0.00 0.50	Handfinish - 2 - 1 - B4B	
				Handfinish - 2 - 2 - B4B	
				Handfinish - 2 - 3 - B4B	
				Handfinish - 2 - 4 - B4B	
200 Powdercoat - 1 White GI(A)- B4B	1 pcs	9/13/19	0.00 0.23	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
210 QC 3	1 pcs	9/13/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
220 Handfinish - 4-1-Assembly- B4B	1 pcs	9/13/19	0.00 0.83	Handfinish - 4 - 1 - B4B	
				Handfinish - 4 - 10 - B4B	
				Handfinish - 4 - 11 - B4B	
				Handfinish - 4 - 12 - B4B	
				Handfinish - 4 - 13 - B4B	
				Handfinish - 4 - 14 - B4B	
				Handfinish - 4 - 15 - B4B	
				Handfinish - 4 - 2 - B4B	
				Handfinish - 4 - 3 - B4B	
				Handfinish - 4 - 4 - B4B	
				Handfinish - 4 - 5 - B4B	
				Handfinish - 4 - 6 - B4B	
				Handfinish - 4 - 7 - B4B	
				Handfinish - 4 - 8 - B4B	
				Handfinish - 4 - 9 - B4B	
230 QC 3	1 pcs	9/13/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	

						QC 3 - 30	
						QC 3 - 34	
						QC 3 - 36	
						QC 3 - 41	
						QC 3 - 51	
						QC 3 - 58	
						QC 3 - 59	
						QC 3 - 68	
						QC 3 - 9	
						QC 3 - 40	
						QC 3 - 19	
						QC 3 - 43	
						QC 3 - 24	
						QC 3 - 61	
						QC 3 - 81	
240 QC 5	1 pcs	9/13/19	0.00	0.00		QC 5 - 10	
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	
						QC 5 - 24	
						QC 5 - 3	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	
						QC 5 - 30	
						QC 5 - 40	
						QC 5 - 61	
						QC 5 - 81	
250 Packaging 3-1 - Stock - B4B	1 pcs	9/13/19	0.00	0.00		Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	

				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
255	DC - 1 - B4B	1	9/13/19	0.00 0.00	DC - 1 - B4B
		pcs			DC - 2 - B4B
260	QC 21 - FG	1	9/13/19	0.00 0.00	QC 21 - FG - 21
		pcs			QC 21 - FG - 70
					QC 21 - SA - 53

Part Op 110 - Skidtubes-2 (Skidtubes) 1-Deburr Fwd edge of tube 2-Remove ridge on inside of Fwd edge of tubeas per Dwg
Descriptions: D4361 3-Weld Fwd Cap as per Dwg D4361 Use aluminum rod. Grind D2647 to fit as required. 5-Cut aft end to lenght as
per dwg D4361 6-Drill pilot holes using drill Jig DT8168A and DT8168B and DT8025. Most Fwd wearplate hole to be laid
out manually. 8-Open Aft Cap Hole using # Drill Bit 9-Open holes for Tow Ring to Ø0.625" as per Dwg D4361, D4361-041
Drilling Detail 10-Remove inner indexing ridge on aft end of skidtubeas per Dwg D4361 11-Deburr and Blow out all chips
form inside the tube *A/R 138989/139011*
115 - QC5 (QC5- Inspect part completeness to step on W/O)
120 - HandFinish1 (Chemical Conversion Coat per QSI005 4.1)
125 - QC7-1 (QC7-Inspect Chemical Conversion Coat)
130 - Skidtubes-2 (Skidtubes) 1-Open holes to finished size as per Dwg D4361, D4361-041 Drilling Detail 2-Countersink
crossbolt spacer holes as per Dwg D4361 3-Deburr. Blow out chips. Grind alodine off around crossbolt spacer. 4-Bond
D2654-5 web in place as per QSI 015, Ensure holes line up. Allow 12 Hrs. cure time
140 - QC5 (QC5- Inspect part completeness to step on W/O)
150 - Skidtubes-2 (Skidtubes) 1-Prep per QSI 005 and Insert cross bolt spacers D2649. Weld as per QSI 004 and Dwg
D4361. Remember to back drill each hole to 0.25" before welding the other side. Use aluminum rod. 2-Grind welds flush
as per Dwg D4361. 3-Counterbore 5/16" x 0.750" deep as per Dwg D4361. Deburr 4- Install nut plate as per dwg
170 - QC10 (QC10- Inspect visual per QSI004- ground welds)
180 - QC5 (QC5- Inspect part completeness to step on W/O)
190 - HandFinish2 (Pressure Wash per QSI005 4.3/ Clean and remove all markings)AND ALODINE ONLY AS PER
QSI005
200 - Powdercoat1 (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) Make sure Nut Plate Thread is protected using paint
screw, and mask GHW studs.
210 - QC3 (QC3- Inspect Part Finish)
220 - HandFinish4 (Assemble as per dwg) 1-Install wearplates as per dwg D4361. 2-Install O-Rings D2651-3 on plugs
D2651-1 with Petroleum Jelly and install plugs as per Dwg D4361. Clean excess adhesive 6-Wing Walk as per Dwg
D4361-041 and QSI 005 4.4
230 - QC3 (QC3- Inspect Part Finish)
240 - QC5 (QC5- Inspect part completeness to step on W/O)
250 - Packaging3-1 (Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D206-642-
351
255 - DC (Document Control)Photocopy bluefile and create labels per PPP D206-642-351 CHG001
260 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2620	Skidtube, 206 Skidtube	1 pcs (1 ea)	110-Skidtubes - 1	5185572 5166098
D2647	Cap	1 pcs (1 ea)	110-Skidtubes - 1	
D2654-5	Web	1 pcs (1 ea)	130-Skidtubes - 2 - B4B	
D2649	Cross Bolt Spacer	23 pcs (23 ea)	150-Skidtubes - 2 - B4B	
AN3-36A	Bolt	9 Ea (9 ea)	220-Handfinish - 4-1-Assembly-B4B	
CCR264SS3-3	Cherry Rivet	2 Ea (2 ea)	220-Handfinish - 4-1-Assembly-B4B	
CR3212-4-3	Cherry Rivet	2 Ea (2 ea)	220-Handfinish - 4-1-Assembly-B4B	
D2646	Aft Cap	1 pcs (1 ea)	220-Handfinish - 4-1-Assembly-B4B	
D2651-1	Plug	4 pcs (4 ea)	220-Handfinish - 4-1-Assembly-B4B	
D2651-3	O-Ring	4 pcs (4 ea)	220-Handfinish - 4-1-Assembly-B4B	
D2680-041	Nut Plate	1 pcs (1 ea)	220-Handfinish - 4-1-Assembly-B4B	
D3873-1	Bushing	18 pcs (18 ea)	220-Handfinish - 4-1-Assembly-B4B	
D4364-041	Run-on Landing Wearplate Fwd	1 pcs (1 ea)	220-Handfinish - 4-1-Assembly-B4B	
D4364-043	Run-on Landing Wearplate Aft	1 pcs (1 ea)	220-Handfinish - 4-1-Assembly-B4B	
MS21042-3	Nut use MS21042L3 per QSI 017	9 Ea (9 ea)	220-Handfinish - 4-1-Assembly-B4B	
MS27039-1-08	Screw	2 Ea (2 ea)	220-Handfinish - 4-1-Assembly-B4B	
MS27039-4-06	Screw	1 Ea (1 ea)	220-Handfinish - 4-1-Assembly-B4B	
NAS1149C0332R	Washer (AN960C10L)	9 Ea (9 ea)	220-Handfinish - 4-1-Assembly-B4B	
NAS1149D0332J	Washer	2 Ea (2 ea)	220-Handfinish - 4-1-Assembly-B4B	
NAS1149D0463J	Washer	1 Ea (1 ea)	220-Handfinish - 4-1-Assembly-B4B	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Skidtubes - 1	D2620	1	7	0
	D2647	1	32	0
	D2654-5	1	9	0
130-Skidtubes - 2 - B4B	D2649	23	31	0
150-Skidtubes - 2 - B4B	AN3-36A	9	79	0
	CCR264SS3-3	2	109	0
	CR3212-4-3	2	157	0
220-Handfinish - 4-1-Assembly-B4B	D2646	1	71	0
	D2651-1	4	321	0
	D2651-3	4	241	0
	D2680-041	1	37	0
	D3873-1	18	36	0
	D4364-041	1	5	0
	D4364-043	1	0	0
	MS21042-3	9	513	0
	MS27039-1-08	2	415	0
	MS27039-4-06	1	88	0
	NAS1149C0332R	9	3,724	0
	NAS1149D0332J	2	2,553	0
	NAS1149D0463J	1	4,922	0

Part Specifications

Specifications could not be found.

QTY -041	QTY -043	PART NUMBER	DESCRIPTION
X	X	D4361-041	SKIDTUBE ASSY
		D4361-043	SKIDTUBE ASSY
1	1	D2600-1-180	EXTRUSION
1	1	D2654-5	WEB
1	1	D2654-7	WEB
1	1	D2646	AFT CAP
1	1	D2647	CAP
23	28	D2649	CROSS BOLT SPACER
4	8	D2651-1	PLUG
4	8	D2651-3	O-RING
1	1	D2680-041	NUT PLATE
18	20	D3873-1	BUSHING
1		D4364-041	FWD WEARPLATE ASSY
1		D4364-043	AFT WEARPLATE ASSY
	1	D4366-041	FWD WEARPLATE ASSY
	1	D4366-043	AFT WEARPLATE ASSY
9	10	AN3-36A	BOLT
8	10	NAS1149C0332R	WASHER (OR AN860C10L)
9	10	MSZ1042-3	NUT
2	2	NAS1149D0332J	WASHER (OR AN860JD10L)
2	2	CR264583-3	RIVET
2	2	CR3212-4-03	RIVET
2	2	MSZ7035-1-08	SCREW
1	1	MSZ7035-4-08	SCREW
1	1	NAS1149D0463J	WASHER (OR AN860JD416)

- NOTES:
1) MATERIAL: N/A
2) FINISH: -CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 PRIOR TO INSTALLING D2654-5/7 WEB
-POWDER COAT WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
-BLACK ANTI-SKID PAINT AS INDICATED TO 0.5 ABOVE LOCATION RIDGE PER DART QSI 005 4.4
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: D4361-041 = 37.5 LBS
D4361-043 = 44.3 LBS
8) WELD PER DART Q81 004
9) THERE SHOULD BE NO VISIBLE WRINKLES IN THE BEND FROM THE GROUND TO A HEIGHT OF 5 INCHES ABOVE THE GROUND. IT IS ACCEPTABLE TO POLISH OUT GOUGES UP TO 0.020 DEEP IN THE BENT PORTION OF THE TUBE.
A MAXIMUM REDUCTION IN DIAMETER OF 0.150" IS ACCEPTABLE IN THE BENT PORTION OF THE TUBE.
10) BOND WEB INTO OUTER TUBE WITH SIKAFLEX-241/281 ADHESIVE PER DART QSI 015
11) INSERT D2651-1 PLUG C/W D2651-3 O-RING IN HOLES MARKED 'P' (BOTH SIDES OF TUBE)

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 198514 M/S
19-07-30

RELEASED
2011-08-12

A	REV.	NEW ISSUE	DESCRIPTION	SC	BY	DATE
DESIGN						
DRAWN			DART AEROSPACE USA, INC			
CHECKED			PORT HADLOCK, WA			
MFG. APPR.			DRAWING NO.			REV. A
APPROVED			D4361			SHEET 1 OF 4
DE APPR.			TITLE			SCALE
DATE	11.05.05		206L/407 SKIDTUBE ASSEMBLIES			NTS
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NCR No. _____		Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☒ Water Jet ☐ Supplier ☐ Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QSI042) <i>NO</i> <i>19/08/07</i>			
Description Work Order Deviation				Disposition			
<i>Tow Ring hole is $\phi 0.625$ per drawing</i>				<i>Drill Tow Ring hole at $\phi 0.640$</i>			
<i>Tow Ring is $\phi 0.625 \pm 0.010$"</i>				<i>Ref D3274, DB 62</i>			
Root Cause		FAULT CATEGORY					
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐					
		Completed By		Lead hand / Supervisor			
		QC / QA Coordinator					

Entered: _____

Date: _____

NCR No. _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



Route update only ☐

Job: 198514		DISPOSITION		DEPARTMENT/PROCESS			
Part No. D206-442-351		Rework ☐ Scrap ☒ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date: 19-08-28	Sequence #: 130	QTY Affected: 1		MRB (QS042) 19-08-28			
Description Work Order Deviation		Disposition					
2.40" hole Drilled in wrong Location		Scrap + history # 374.82					
Root Cause		Completed By TW 19-08-28					
Operator ☒ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Lead hand / Supervisor TW 19-08-28					
		QC / QA Coordinator DAS 68 9-89					
		AUG 28 2019					
Fault Category		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☒ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐			